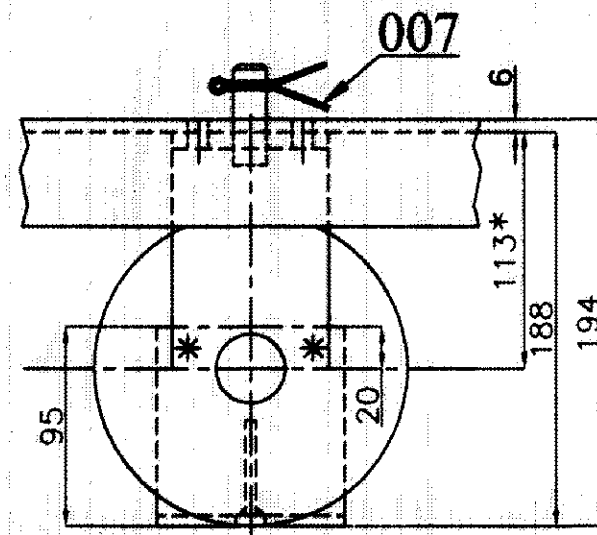
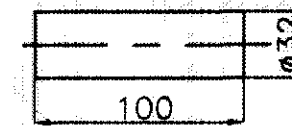
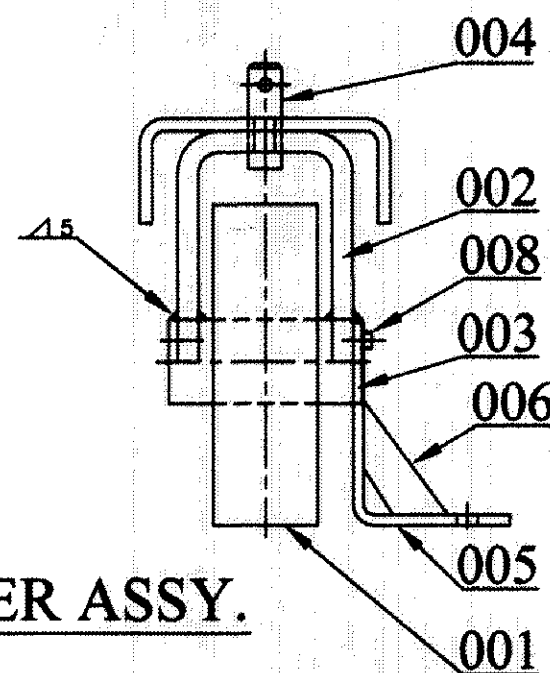


FIRST ANGLE PROJECTION

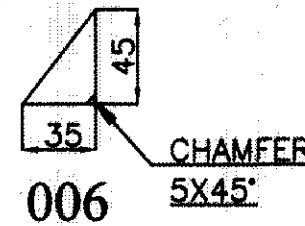
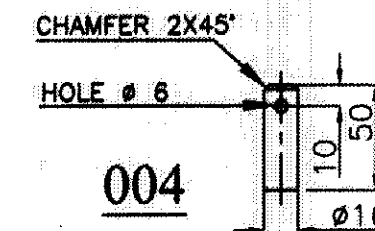
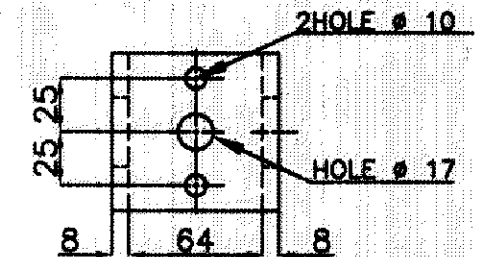
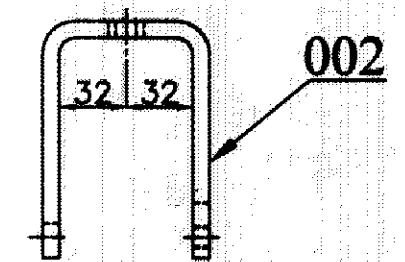
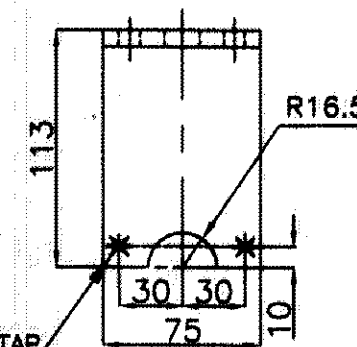
(ALL DIMENSIONS ARE IN mm)

3 467 155 0083

DRG. NO.

**ROLLER ASSY.**

003

CHAMFER
5X45°2-HOLES DRILL & TAP
M6 ON OUTER SIDE ON
IT. 002, FOR ROLLER
CLAMPING IT. 005.

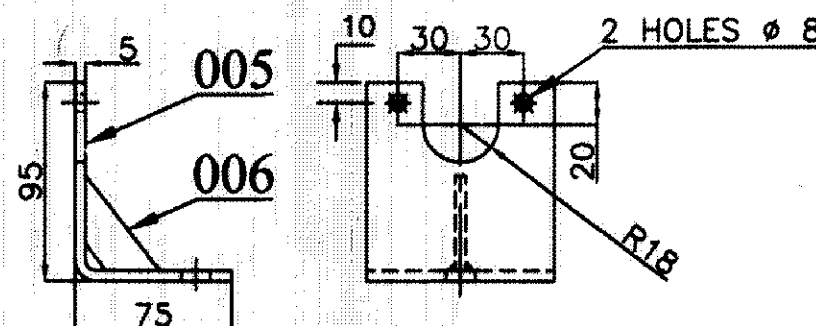
CHAMFER 2X45°

HOLE Ø 6

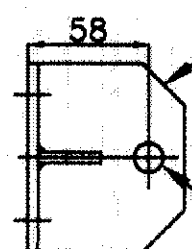
004

NOTES:-

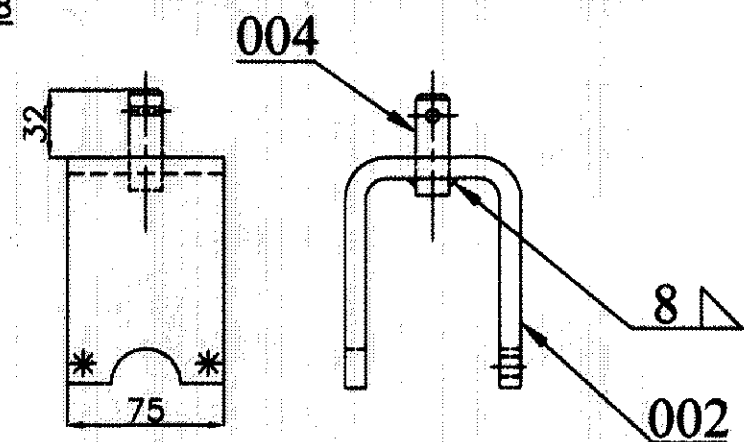
1. ROLLER BRACKET ASSY. IS TO BE SHOT BLASTED & THOROUGHLY CLEANED.
2. PAINTING IS TO BE DONE AS PER RELATED TANK ASSY. DRG.
3. ALL HARDWARES ARE TO BE CPP.
4. FOR TIGHTENING TORQUE FOR FASTENERS REFER DRG NO. TR 10513T.
5. FOR GENERAL TOLERANCE REFER DRG NO. TR 15032T.
6. * MARK DIM. IS IMPORTANT AND TO BE MAINTAIN.
7. IT. 003 & 007 TO BE ELECTRO GALVANIZED 45-60 MICRON.



CHAMFER 20X45°



HOLE Ø 14

ADDITIONAL INFORMATION
WO. NO. 70348M10200

STATUS OF DRAWING

U

DISTRIBUTION OF PRINTS

TRE	TRP	QAX	BAY-8
1	1	1	2

उत्पाद का प्रकार या
वाहक / परिवहन का वाहन
TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT**HV TRANSFORMER RECTIFIER****M/S:- SINTEX INFRA PROJECTS LTD.**भारत हेवी इलेक्ट्रिकल्स लिमिटेड
झांसी
BHARAT HEAVY ELECTRICALS LTD.
JHANSI

वर्ग / NAME	हस्ता / SIGN	दि / DATE	वेरि की संख्या NO. OF VAR
वर्ग / DRN	कल्याण सिंह	-88-	21.01.13
वर्ग / CKD	रामबाबू चौबे	-88-	
वर्ग / APPD	वीरज वाघोपाय	-88-	

REV.	DATE	ALTERED	REV.	DATE	ALTERED
03	29.12.15	CHECKED	02	16.12.14	CHECKED

ITEMS. NO. 002 & 005 MODIFIED.

ITEMS. NO. 002 & 005 MODIFIED.

REV.	DATE	ALTERED
04	13-05-16	CHECKED

NOTE 7 ADDED.

विभाग DEPT TRE
कोड CODE 206अनुपात SCALE
1:3.5भार (कि.ग्रा.) WEIGHT (KG.)
5.330असे. ड्राइंग का संदर्भ
DRAWING NO.नव. क्र. NO. OF
ITEM

शीर्षक / TITLE :-

ROLLER ASSY. & DETAILS.कार्ड
कोड
CARD
CODE

आरेख क./ DRAWING NO.

3 467 155 0083

पृष्ठ संख्या
NO. OF
SHT

पृष्ठ संख्या / NO. OF

SHT

SIZE A3